



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5010-7
Job Sheet 199149

Part No: D5010-7
Part Name: Dowel Pin

Part Weight: 0 lbs
Job Created: 8/13/19
Due Date: 9/17/19
Type: SOLD

Note: DWG D5010 Rev. G IPP Rev. A 18.07.13 new issue DP Verify DD
Ship Via:

Job Qty: 3 pcs
8 pcs. D.A.

Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description: ORDER 18473

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	3 pcs	9/17/19	9/17/19	1.00	0.30	SL-154 - 1		<i>JB 19-08-26</i>
120	QC 2	3 pcs	9/17/19	9/17/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		<i>JB 19-08-26</i>
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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CANADA
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DART
AEROSPACE
Container No: S209018
Part: D5010 - 7
Job No: 199149
Serial No/Batch: S209018
Revision: G
Inspector:
Exp Date:

DAS
62
9-89

DAS
62
9-89

130 QC 8	3 pcs	9/17/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mmL 19/08/27
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	3 pcs	9/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	NL GATBD
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Plex 8/13/19 3:01 PM Dart.lajeunesse.marie	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				150 QC 21 - SA	3 pcs
				QC 21 - SA - 70	
				QC 21 - SA - 53	

AUG 27 2019

Part Op 110 - SL-154 (MORI SL-154 LATHE) 1-Machine as per DWG. FC245 FOLIO REV: AA DWG REV:
Descriptions: G 2-Deburr
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - (Identify as per dwg & Stock Location: _____)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R0.375	17-4 SS H900 Round Bar 0.375"	.2700 ft (.09 ea)	110-SL-154 - 1	5053356

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M17-4-H900-R0.375	0	6	0

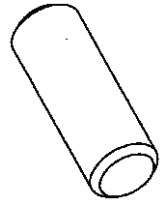
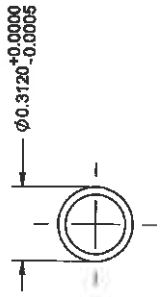
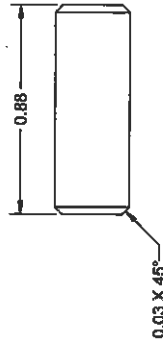
Part Specifications

Specifications could not be found.

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8 7 6 5 4 3 2 1

D C A



D5010-7 PIN

RELEASED
2015 FEB 23 *g*

- NOTES:
- 1) MATERIAL: 17-4 PH STAINLESS STEEL, H900 CONDITION
MIN UTS = 170 KSI (38 HRC)
PER AMS 5643 OR ASTM A564
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER QSI 044 6.7
 - 7) WEIGHT: 0.02 lbs

APPROVED

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA
CHECKED	RF	DRAWING NO.
MFG. APPR.	JLM	D5010
APPROVED	HS	TITLE
DE APPR.	DS	HOOK INTERFACE ASSY
DATE	15.02.05	SCALE
		NTS

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8 7 6 5 4 3 2 1

